



# The Window & Door Guide



# Why You Can Trust Pella

## RATED #1 BY HOMEOWNERS FOR INNOVATION<sup>1</sup>

Our drive to improve what we do and how we do it has earned us more than 150 patents on groundbreaking innovations. Like the patent-pending Integrated Rolscreen® retractable screen that appears automatically when you open the sash of your single- or double-hung window. And the revolutionary, patent-pending Easy-Slide Operator hardware for casement and awning windows allows you to simply slide to open, without the effort of cranking.

## RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY<sup>1</sup>

We sweat the details so you don't have to, delivering products created specifically for you. We tried to count the number of quality checks that we do in a typical hour, but we had to stop at 7,502 to get back to work. At Pella, just meeting requirements isn't enough. That's why we test beyond industry standards to ensure quality windows and doors that are built to last.

## BACKED BY ONE OF THE STRONGEST LIMITED LIFETIME WARRANTIES

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind our windows and patio doors with a limited lifetime warranty.<sup>2</sup>



Pella Reserve – Contemporary Fixed, special shape and casement windows with Saldo hardware and a Black interior.

# Select Your Ideal Material

## Windows and Patio Doors

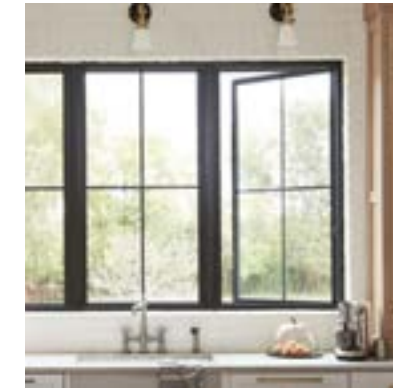
### CLAD/WOOD

Enjoy the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture – helping to provide years of performance.



### FIBERGLASS

Windows and patio doors ready to handle virtually anything life throws at them. Pella's proprietary fiberglass material is the strongest material for windows and patio doors, engineered for lasting durability.<sup>2</sup> It's tested to withstand the most extreme heat and cold, damaging UV rays and conditions of seacoast environments.



The best limited lifetime warranty for wood windows and patio doors.<sup>1</sup>

### VINYL

When you want low maintenance, energy efficiency and affordability, vinyl is the right choice. Our unique vinyl formula is tested for excellent weathering, durability and color retention. And multi-chambered frames and metal-reinforced interlocking sashes add strength.



## Pella® Entry Doors

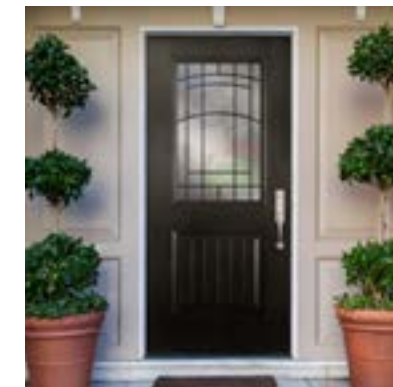
### PREMIUM WOOD

Whatever your home's style, we have a wood entry door to match. Each Mahogany or Rustic Walnut door is unique – just as nature intended. Customize with panel styles, decorative glass, grilles and stains.



### FIBERGLASS

Appreciate the warm, rich look of wood or a prefinished smooth panel with the low-maintenance benefits of fiberglass. These doors have dent-resistant panels and a rot-resistant frame.



### STEEL

Create a lasting impression with Pella's steel entry doors. They provide a quality appearance to your home that's easy to maintain, while giving you extra durability.



<sup>1</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021.

<sup>2</sup> See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service.

<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 877-473-5527.

<sup>2</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

# Windows and Patio Doors

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit [pella.com](http://pella.com).

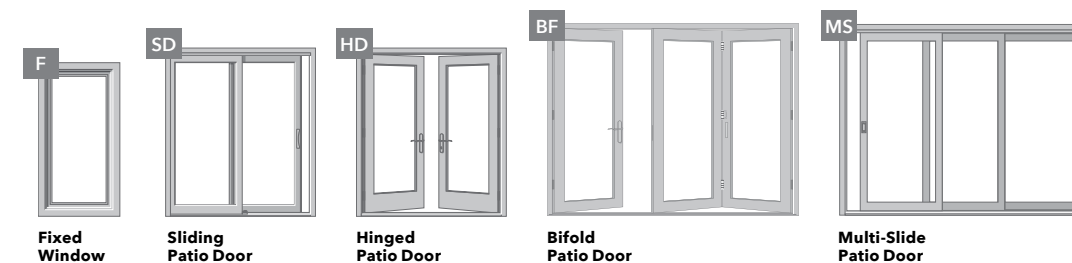
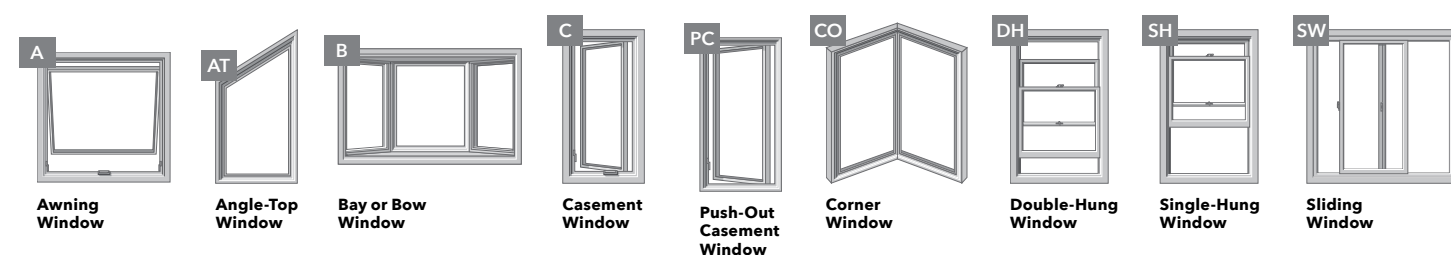


Pella® windows and doors offer energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.<sup>1</sup>

Product Line	Pella® Reserve™		Pella Lifestyle Series
	Traditional	Contemporary	
Material	Wood & Clad/Wood	Clad/Wood	Clad/Wood
Price	\$\$\$\$ - \$\$\$\$\$	\$\$\$\$ - \$\$\$\$\$	\$ - \$\$\$
Description	Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.	Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.	Purposeful innovations delivering room-by-room solutions like integrated blinds, shades and security sensors. Available performance packages offer an unbeatable combination of energy efficiency, sound control and value. <sup>3</sup>
Available Styles	<p><b>Window Styles</b></p> <p>A AT B C CO DH</p> <p>F SH PC</p> <p><b>Patio Door Styles</b></p> <p>SD HD BF MS</p>	<p><b>Window Styles</b></p> <p>A AT C CO F PC</p> <p><b>Patio Door Styles</b></p> <p>SD HD BF MS</p>	<p><b>Window Styles</b></p> <p>A B C DH<sup>4</sup> F</p> <p><b>Patio Door Styles</b></p> <p>SD HD</p>

Pella Impervia®	Pella 250 Series	Encompass by Pella <sup>7</sup>
Fiberglass	Vinyl	Vinyl
\$ - \$\$\$	\$	\$ - \$\$
Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style. <sup>5</sup> Tested in extremes and designed for every day, these windows and patio doors deliver proven performance.	Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors provide Pella craftsmanship in a great-looking product.	Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.
<p><b>Window Styles</b></p> <p>A AT B C DH F</p> <p>SH SW</p> <p><b>Patio Door Styles</b></p> <p>SD</p>	<p><b>Window Styles</b></p> <p>A AT B C DH F</p> <p>SH SW</p> <p><b>Patio Door Styles</b></p> <p>SD</p>	<p><b>Window Styles</b></p> <p>AT B DH<sup>6</sup> SH SW</p> <p><b>Patio Door Styles</b></p> <p>SD</p>

## Window & Patio Door Styles<sup>2</sup>



<sup>1</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

<sup>2</sup> Additional special shapes also available.

<sup>3</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

<sup>4</sup> Double-hung window only available with dual-pane glass.

<sup>5</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>6</sup> Double-hung window available in East Region only.

<sup>7</sup> Product availability varies by location. Please contact your local Pella rep for details.

For more information on Pella's entry door offering, see your local Pella sales representative or visit [pella.com/doors](http://pella.com/doors).



## Premium Wood

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- Select the warm elegance of Mahogany or stunning Rustic Walnut.
- Wide variety of panel styles, prefinished stains, glass, grilles and decorative accents.
- Optional multipoint lock system and built-in sensors for added security.



## Fiberglass

\$\$ - \$\$\$\$

- Dent-resistant and won't rust or corrode.
- Choose from Mahogany-grain, Oak-grain, Fir-grain and Smooth fiberglass.
- Optional multipoint lock system and built-in sensors for added security.



## Steel

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- Quality appearance and a smooth surface that is easy to maintain.
- Steel provides extra durability.
- Optional built-in sensors for added security.



## Pella Multi-Slide and Bifold Doors\*

\$\$\$ - \$\$\$\$\$

- Distinctive styles designed to extend your living space beyond your walls.
- Personalize to your style with beautiful hardware, wood choices and rich finishes.
- Bifold panels fold neatly and multi-slide panels stack against one another.



## Pella Storm Doors

\$ - \$\$

- Two distinct styles with multiple designs to complement your home.
- Options with screens that roll out of sight, decorative designs and One-Touch® closers.
- See the full selection at [pellastormdoors.com](http://pellastormdoors.com).



White Pella® Lifestyle Series fixed and double-hung windows complemented by a matching White Pella Reserve™ hinged patio door with a Satin Nickel handle.

We can help you create the space you've always wanted with products that make your life more comfortable, installation services and options that fit your needs and the peace of mind that comes with some of the best warranties in the business.

\* Available on Pella Reserve.



Want to learn more? Call us at 833-44-PELLA or visit [pella.com](http://pella.com).



Always read the Pella limited warranties before purchasing or installing Pella® products. See written limited warranties for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.

